

Work Order ID 161431

Tuesday, May 16, 2017 8:28:44 AM

161431

Page 1

Item ID: D350-602-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: AS350/AS350 Heli-Utility-Pod™ - Fits LH or RH

Stop ***NS2***Start Date: 5/16/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/23/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference: disassemble(D2694 pod required for S/O of 407 pod)

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9515	B

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP	D350-602-011	CHG006						

DAS
27
9-89

SEP 08 2017

110	Pick Kit	0.00							
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110									
Packaging	Memo <i>Fy097</i>	0.00							
Packaging	PULL FROM STOCK:								
	1 X D350-602-011 B132212								

DAS
27
9-89

AUG 25 2017

REMOVE POD:
1 X D2694 B132210REPLACE WHEN NEXT POD ARRIVES
1 X D2694 B

DART aerospace			
1270 ABERDEEN ST HAWKESBURY ON, CANADA K6A 1K7 TEL 1-613-632-5200 www.dartaero.com			
PATENT	N/A		
P/N	D350-602-011	CHG	CHG006
DESC.	Heli-Utility-Pod, LH/RH	STC	SH93-97
LOT	B132212	STC	SR01144NY
MODEL	AS350/355	STC	
TC APPROVAL # 09-89			
MADE IN CANADA			
D2729-4			

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Item ID: D350-602-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

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Item Name: AS350/AS350 Heli-Utility-Pod™ - Fits LH or RH

Start Date: 5/16/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/23/2017 Req'd Qty: 1.00 ***1***

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Reference: disassemble(D2694 pod required for S/O of 407 pod)

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Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									
130	Identify as per dwg & Stock Location: <u>fg 103</u>	0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	REPACKAGE PER PPP, USING NEW B/N NEW LABLES REQ'D								
	Identify and pack for shipping as per PPPD350-602-011 Location : FG095								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									

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AUG 25 2017DAS
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SEP 08 2017DAS
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SEP 07 2017DAS
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SEP 08 2017

Picklist Print

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Work Order ID: 161431

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Parent Item: D350-602-011

D350-602-011

Parent Item Name: AS350/AS350 Heli-Utility-Pod™ - Fits LH or RH

Start Date: 5/16/2017

Required Date: 5/23/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:F Removed Travellers 06-04-06 JLM
 IPP Rev:G Added D3495-1 06-05-17 JLM
 AS PER ECN10-558 10-04-27 JLM VERIFIED BY:DD
 IPP REV:H

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2694		Manufactured	No				Each	0.0000		1			
D2694									**				
Pod , 350/407													
D2694		Manufactured	No				Each	0.0000		-1			
D2694									**				
Pod , 350/407													
D350-602-011		Manufactured	No				Each	1.0000		1			
D350-602-011									**				
AS350/AS350 Heli-Utility-Pod™ - Fits LH or RH													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG097		1							
				152503		1							

DAS
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9-89

B159698
DAS
27
9-89
AUG 23 2017

B132210
DAS
27
9-89

DAS
27
9-89

MAY 23 2017

Picklist Print

Friday, May 01, 2015 1:54:00 PM

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Work Order ID: 132212

132212

Parent Item: D350-602-011

D350-602-011

Parent Item Name: Heli-Utility-Pod™ (Fits LH or RH)

Start Date: 7/24/2015

Required Date: 7/24/2015

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:F Removed Travellers 06-04-06 JLM

IPP Rev:G Added D3495-1 06-05-17 JLM

AS PER ECN10-558 10-04-27 JLM VERIFIED BY:DD

IPP REV:H

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2324		Manufactured	No			110	Each	24.0000	1	1			DAS 28 9-89

D2324

Strut Assy

DAS
27
9-89

Location

Loc Qty

Loc Code

ST367

8

120341

8

ST370a

16

130989

16

D2694

D2694

Pod, 350/407

DAS
27
9-89

Manufactured No

110

Each

0.0000

1

1

**

D32290

DAS
6
9-89
DAS
28
9-89

D4091-1

D4091-1

Mounting Lug

Manufactured No

110

Each

1.0000

4

4

**

B1370.35

DAS
9
9-89
DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST522

1

128425

1

D3910-3

D3910-3

X-Tube Lug

Manufactured No

110

Each

83.0000

4

4

**

140550

DAS
28
9-89
DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST524

8

110324

8

ST525A

75

117781

75

APR 12 2016

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9515	B

100	Document Control	0.00
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100

DC

DOCUMENT CONTROL

Doc.Control -USB or Paperwork

Memo 0.00

Photocopy bluefile & type labels per PPP D350-602-011 CHG006

CB 8/25/17

110

Pick Kit 0.00

110

Packaging

Memo *Fy097* 0.00PULL FROM STOCK:
1 X D350-602-011 B132212REMOVE POD:
1 X D2694 B132210REPLACE WHEN NEXT POD ARRIVES
1 X D2694 B

DART aerospace		1270 ABERDEEN ST HAWKESBURY ON, CANADA K6A 1K7 TEL 1 613 632 5200 www.dartaero.com	
PATENT	N/A	CHG	CHG006
P.N	D350-602-011	STC	SH93-97
DESC.	Heli-Utility-Pod, LH/RH	STC	SR01144NY
LOT	B132212	STC	
MODEL	AS350/355	STC	
TC APPROVAL # 09-89		MADE IN CANADA	
		D2729-4	



Transport
Canada

Transports
Canada

Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH93-97

Issue No.: 4

Approval Date: December 22, 1993

Issue Date: January 25, 2006

Responsible Office:

Ontario

Aircraft/Engine Type or Model:

EUROCOPTER FRANCE AS 350B, B1, B2, B3, BA, D, D1,
EUROCOPTER FRANCE AS 355E, F, F1, F2

Canadian Type Certificate or Equivalent:

EUROCOPTER FRANCE AS 350 Series - H-83
EUROCOPTER FRANCE AS 355 Series - H-87

Description of Type Design Change:

Heli-Utility-Pod

**Installation/Operating Data,
Required Equipment and Limitations:**

Manufacture of the Heli-Utility-Pod must be in accordance with Dart Aerospace Ltd. MDL-D350-602, Revision A, approved Jan 24 2006, or later approved revisions.

Installation of the Heli-Utility-Pod must be in accordance with Dart Aerospace Ltd. D350-602, Revision E, approved Jan 23 2006, or later approved revisions.

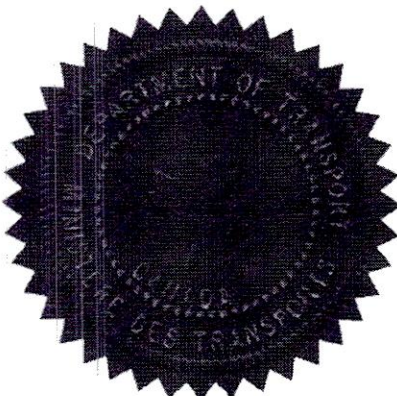
Maintenance of the Heli-Utility-Pod must be in accordance with Dart Aerospace Ltd. ICA-D350-602, Revision 0, Transport Canada accepted Jan 25 2006, or later Transport Canada accepted revisions.

Operation with the Heli-Utility-Pod installed must be in accordance with Dart Aerospace Ltd. FMS-D350-602, Revision C, Transport Canada approved Jan 25, 2006, or later Transport Canada approved revisions.

Basis of Certification:

The basis of certification for this modification was FAR 27, up to and including Amendment 27-21.

-- End --



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated will not adversely affect the airworthiness of the modified product.


M. C. Mariotti
For Minister of Transport

Canada